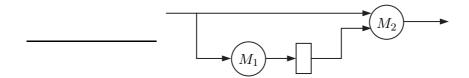
### Test of Discrete Event Systems - 14.12.2020

#### Exercise 1

Consider the queueing network in the figure.



Arriving parts require preprocessing in  $M_1$  with probability p=1/3, otherwise they are routed directly to  $M_2$ . When a part arrives and the corresponding machine is unavailable, the part is rejected. There is a one-place buffer between  $M_1$  and  $M_2$ . When  $M_1$  terminates preprocessing of a part and  $M_2$  is busy, the part is moved to the buffer, if the buffer is empty. Otherwise, the part is kept by  $M_1$ , that therefore remains unavailable for a new job until  $M_2$  terminates the ongoing job. Parts arrive according to a Poisson process with expected interarrival time equal to 5 min, whereas service times in  $M_1$  and  $M_2$  follow exponential distributions with rates  $\mu_1 = 0.5$  services/min and  $\mu_2 = 0.8$  services/min, respectively.

- 1. Compute the expected number of parts in the system at steady state.
- 2. Verify the condition  $\lambda_{eff} = \mu_{eff}$  for the whole system at steady state.
- 3. Compute the expected time spent by a part in  $M_1$  at steady state.
- 4. Compute the utilization of  $M_1$  and  $M_2$  at steady state.
- 5. Compute the blocking probability of the system at steady state for those parts requiring preprocessing in  $M_1$ .

### STEP 1: stochastic timed automaton

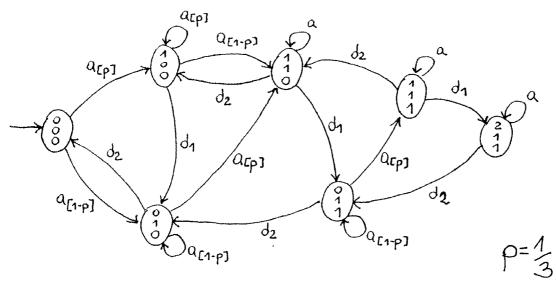
Definition of state:

$$\mathcal{H} = \begin{bmatrix} \mathcal{H}_1 \\ \mathcal{H}_2 \\ \mathcal{H}_3 \end{bmatrix} \rightarrow \text{M1: idle (0), working (1), blocked (2)}$$

$$\mathcal{H}_2 : \text{idle (0), working (1)}$$

$$\mathcal{H}_3 \rightarrow \text{buffer: empty (0), full (1)}$$

State space:  $\chi = \{ \begin{bmatrix} 0 \\ 0 \end{bmatrix}, \begin{bmatrix} 1 \\ 1 \end{bmatrix}, \begin{bmatrix} 1 \\ 1 \end{bmatrix}, \begin{bmatrix} 1 \\ 1 \end{bmatrix} \}$  7 states



$$F_a(t)=1-e^{-\lambda t}$$
, t>0 where  $\frac{1}{\lambda}=5$  minutes =>  $\lambda=\frac{1}{5}$  arrivals/min

## STEP 2: equivalent continuous-time homogeneous Markov chain

(possible because the stochastic clock structure is a Poisson one)

$$Q = \begin{bmatrix} -\lambda & \lambda p & \lambda(1-p) & 0 & 0 & 0 & 0 \\ 0 & -[\lambda(1-p)+\mu n] & \mu_1 & \lambda(1-p) & 0 & 0 & 0 \\ \mu_2 & 0 & -(\lambda p+\mu_2) & \lambda p & 0 & 0 & 0 \\ 0 & \mu_2 & 0 & -(\mu n+\mu_2) & \mu_1 & 0 & 0 \\ 0 & 0 & \mu_2 & 0 & -(\lambda p+\mu_2) & \lambda p & 0 \\ 0 & 0 & 0 & \mu_2 & 0 & -(\mu n+\mu_2) & \mu_1 \\ 0 & 0 & 0 & 0 & \mu_2 & 0 & -(\mu n+\mu_2) & \mu_1 \\ 0 & 0 & 0 & 0 & \mu_2 & 0 & -\mu_2 \end{bmatrix}$$

# STEP 3: computation of stationary state probabilities

The Markov chain is irreducible and finite; the stationary probabilities can be computed by solving:

However, using Matlab, it is more convenient to approximate lum The late to the top top the to

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by evaluating Toe Qt with tvery large:
>> lambda = 1/5;
>> mu1 = 1/2;
>> mu2 = 4/5;
>> p = 1/3;
\Rightarrow Q = [ -lambda lambda*p lambda*(1-p) 0 0 0 0; ...
0 -(lambda*(1-p)+mul) mul lambda*(1-p) 0 0 0; ...
mu2 0 -(lambda*p+mu2) lambda*p 0 0 0 ; ...
0 mu2 0 - (mu1+mu2) mu1 0 0; ...
0 0 mu2 0 -(lambda*p+mu2) lambda*p 0 ; ...
0 0 0 mu2 0 -(mu1+mu2) mu1; ...
0 0 0 0 mu2 0 -mu2 ];
>> pi0 = [ 1 0 0 0 0 0 0 ];
>> T = 1e6; % take it very large
>> pi = pi0*expm(Q*T)
pi =
```

0.6964 0.0977 0.1741 0.0193 0.0115 0.0006 0.0004  $\overline{\Pi}_0$   $\overline{\Pi}_1$   $\overline{\Pi}_2$   $\overline{\Pi}_3$   $\overline{\Pi}_4$   $\overline{\Pi}_5$   $\overline{\Pi}_6$ 

1. 
$$E[X] = 0. \text{ Tio} + 1. (\text{Tin} + \text{Ti}_2) + 2. (\text{Ti}_3 + \text{Ti}_4) + 3. (\text{Tis} + \text{Ti}_6) \approx 0.3363$$

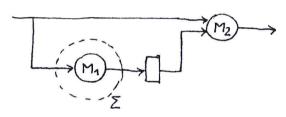
number of parts

in the system at Steady state

× 6 {0,1,2,3}

2. Neff = 
$$\lambda p(\overline{110} + \overline{112} + \overline{114}) + \lambda(1-p)(\overline{110} + \overline{114}) \approx 0.1647$$
  
Meff =  $M_2(\overline{112} + \overline{113} + \overline{114} + \overline{115} + \overline{116}) \approx 0.1647$ 

3. Consider a closed curve surrounding Mn only:



and apply the Little's law to 2:

$$E[S_{z}] = \frac{E[X_{E}]}{\lambda_{z}} \approx 2.0063$$

time spent by a part in Ma at steady state

$$\lambda_{\Sigma} = \lambda_{P} \left( \pi_{o} + \pi_{2} + \pi_{4} \right) \simeq 0.0588$$

=>  $E[X_{\Sigma}] = 0. (\pi_0 + \pi_2 + \pi_4) + 1(\pi_1 + \pi_3 + \pi_5 + \pi_6)$  $\simeq 0.1180$ 

number of parts in Zat steadystate

XE = {0,1}

Notice that  $E[S_z] > \frac{1}{M_1} = 2.0$ 

Indeed, the time spent by a part in Ma may include also the waiting time that the buffer is empty.

4. U1= T1+T13+T15= 0.1176

otilization of Ma at steady state  $U_2 = T_2 + T_3 + T_4 + T_5 + T_6 \approx 0.2059$ 

outilization of Mz at steady state

5. PB. preproc = TI\_1 + TI\_3 + TI\_5 + TI\_6 = 0.1180

blocking probability at steady state for those parts requiring

preprocessing in Ma

We apply the PASTA property