Exercise 1

Consider the queueing network in the figure.



Arriving parts require preprocessing in M_1 with probability p = 1/3, otherwise they are routed directly to M_2 . When a part arrives and the corresponding machine is unavailable, the part is rejected. There is a one-place buffer between M_1 and M_2 . When M_1 terminates preprocessing of a part and M_2 is busy, the part is moved to the buffer, if the buffer is empty. Otherwise, the part is kept by M_1 , that therefore remains unavailable for a new job until M_2 terminates the ongoing job. Parts arrive according to a Poisson process with expected interarrival time equal to 5 min, whereas service times in M_1 and M_2 follow exponential distributions with rates $\mu_1 = 0.5$ services/min and $\mu_2 = 0.8$ services/min, respectively.

- 1. Compute the expected number of parts in the system at steady state.
- 2. Compute the expected time spent by a part in M_1 at steady state.
- 3. Verify the condition $\lambda_{eff} = \mu_{eff}$ for the whole system at steady state.
- 4. Compute the utilization of M_1 and M_2 at steady state.
- 5. Compute the blocking probability of the system at steady state for those parts requiring preprocessing in M_1 .

STEP 1: stochastic timed automation



STEP 2: equivalent continuous-time homogeneous Markov chain

(possible because the stochastic clock structure is a Poisson one)



STEP 3: computation of stationary state probabilities

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The Markov chain is irreducible and finite; the stationary probabilities can be computed by solving:
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$$\begin{cases} TIQ=0\\ ZTIL=1 \end{cases}$$

However, using Matlab, it is more convenient to approximate lim Tio e at

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>> lambda = 1/5; by evaluating To e<sup>Qt</sup> with tvery large:
>> mu1 = 1/2;
>> mu2 = 4/5;
>> p = 1/3;
>> Q = [ -lambda lambda*p lambda*(1-p) 0 0 0 0; ...
0 -(lambda*(1-p)+mu1) mu1 lambda*(1-p) 0 0 0; ...
mu2 0 -(lambda*p+mu2) lambda*p 0 0 0; ...
0 mu2 0 -(mu1+mu2) mu1 0 0; ...
0 0 mu2 0 -(mu1+mu2) mu1 0 0; ...
0 0 0 mu2 0 -(mu1+mu2) mu1; ...
0 0 0 mu2 0 -mu2 ];
>> pi0 = [ 1 0 0 0 0 0 0 ];
>> T = le6; % take it very large
>> pi = pi0*expm(Q*T)
```

pi =

0.6964 Tio	0.0977					
110	114	112	$\overline{\Pi_3}$	TT4	T_{S}	TTG

- 1. $E[X] = 0. \text{Tro} + 1. (\text{Tr}_1 + \text{Tr}_2) + 2. (\text{Tr}_3 + \text{Tr}_4) + 3. (\text{Tr}_5 + \text{Tr}_6) \simeq 0.3363$ J number of parts in the system at skeady slate $X \in \{0, 1, 2, 3\}$
- 2. Consider a closed curve surrounding Mn only:



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